DENTAL X-RAY PHOT-XIS 505 INSTALLATION INSTRUCTIONS

Wall Mount Type.....WK

This x-ray equipment may be dangerous to patients and operators unless safe exposure factors, operating instructions and maintenance schedules are observed.

This manual provides information and instructions for theinstallation, assembly, calibration and certification procedures for **BELMONT PHOT-X IIs 505 dental x-ray**.

The instructions contained in this book should be thoroughly read and understood by dealer service personal before attempting to install the X-ray unit. After installation is completed, owners should file this manual and refer back to it to schedule periodic maintenance.

If this manual is lost or cannot be read by a damage, order the manual by the book number written on the last page.



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SECTION 1 : TECHNICAL DATA

[1] ELECTRICAL AND RADIATION DATA

1. X-ray tube	Toshiba D-046 (Stationary Anode)
a. Nominal focal spot value	0.4 (IEC60336)
b. Target Material	Tungsten

- c. Target angle ----- 12.5°
- d. Maximum anode heat content ------ 4.3kJ (6.1kHU)
- 2. Maximum x-ray tube assembly heat content ----- 293kJ (413kHU)
- 3. Rated peak tube potential ----- 60 kV / 70 kV selectable
- 4. Rated tube current ------ 3 mA / 6 mA selectable

5.	Maximum rated peak tube potential			70 kV	V						
6.	Rated Line Voltage	[Vac]	100	110	120	220	230	240			
	Minimum Line Voltage	[Vac]	90	99	108	198	207	216			
	Maximum Line Voltage	[Vac]	110	121	132	242	253	264			
	Rated Line Power	[kVA]	1.1	1.2	1.2	1.4	1.4	1.4			
	Rated Line Current at 70kV, 6mA	[Aac]	11.0	10.5	10.0	6.4	6.2	6.0			
	Maximum Line Current at 70kV, 6mA	[Aac]	12.1	11.6	11.0	7.0	6.8	6.6			
	Maximum Apparent Resistance	$[\Omega]$	0.39	0.45	0.52	0.91	0.98	1.06			
	Range of Line Valtage Regulation	[%]	0~5	0~5	0~5	0~3	0~3	0~3			
	Over Current Release	[Aac]		≧15			≧10				
	Power line frequency				-	e	hase				
	Exposure time										
	Inherent filtration					Equivale	ent				
10.	Added filtration			0.3 m	ım Al						
11.	Minimum filtration permanently in	useful b	eam	2.0 m	nm Al E	Equivale	ent at 7	0 kV			
12.	Nominal roentgen output				60 kV		70 kV				
				3 m	A 6 m.	A 3 m	nA 6 m	A			
;	a. Distal end of regular cone			4.6	9.1	5.9) 11.8	8 mGy/s	sec. $\pm 40\%$		
	D. Distal end of long cone					2.6	5 5.2	2 mGy/s	sec. $\pm 40\%$		
	(Data obtained by direct measurer							-			
13.	Nominal electrical output of H.V. ge	enerator	·	0.42	kW at 7	70 kV, 6	6 mA				
	Cone			Source to skin distance Field size							
;	a. Regular cone				- 203 mm 58 mm dia., circular						
	D. Long cone (option)										
					- SSD of cone + 40mm 32 x 40 mm, rectangular						
	Maximum symmetrical radiation fie										
				- 70 kV / 0.19 mA (697mAs at 1 hour)							
	•			- 1 : 30 (0.5 sec. exposure with 15 sec. interval)							
	Maximum deviation of tube potentia				· · · · · · · · · · · · · · · · · · ·						
	a. Below 0.1 sec. setting										
	5. 0.1 sec. setting & up				, ,	,					
	Measurement base of technique fact			0 11	,						
	a. peak tube potential			Avera	age of r	oeak tuł	ne notei	ntials du	iring		
	pour tuoo potentiur				exposur		poter	internet in the second			
1	o. tube current				-		rent du	ring on	e exposure		
	c. exposure time				-			-	-		
	Half value layer				1	0					
	Source to the base of cone distance					101					
		$-20 \sim 70^{\circ}$ C, $10 \sim 100\%$, $500 \sim 1060$ hPa									
	-	$-10^{-1} - 10^{-1} - 10^{-1} - 100^{-1} - $									
	-			- Horizontal $0 \sim 600^\circ$, Vertical $0 \sim 300^\circ$							
	Service Life					5 - 000	, v	tical (, 500		
<i></i> .				10 1	Juid						

[2] PHYSICAL DIMENSIONS

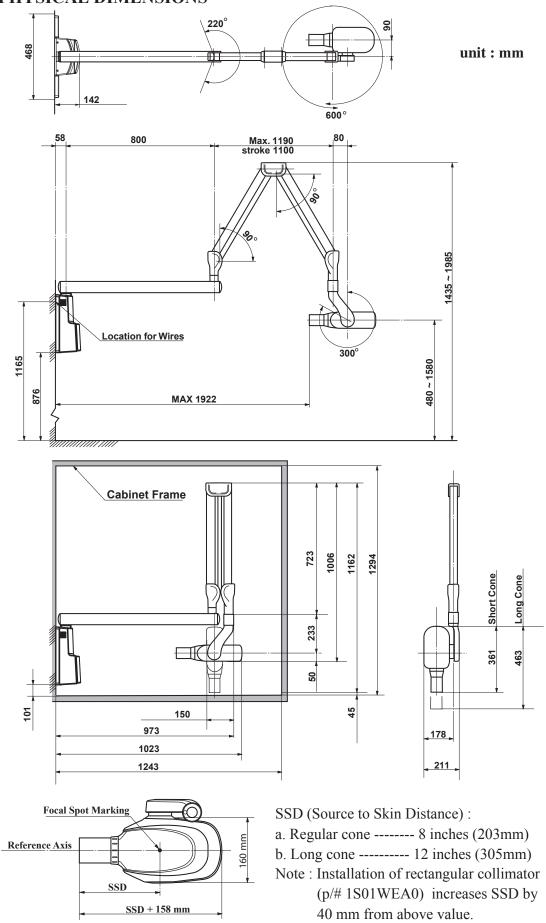


Fig. 1-1 Dimensions

[3] TUBE HEAD THERMAL CHARACTERISTICS

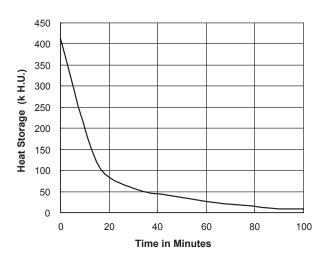
A. Interval between each exposure

The temperature inside of the tube head rises when an exposure is made. The value of the heat generated is measured in Heat Units (HU), which is the product of tube potential, tube current and exposure time. Excessive heat will accumulate inside of the tube head if the x-ray is used without a proper cool down interval between each exposure. The excessive heat may damage the x-ray tube, high voltage generator or both.

B. Duty cycle

A cool down interval of 30 seconds or more must be allowed between each 1 second exposure. (a 15 second cool down must be allowed between each 0.5 second exposure.) This will avoid the accumulation of excess heat and prolong the tube head life.

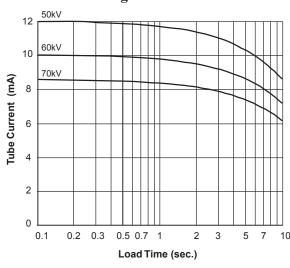
C. Tube head cooling curve



1. Tube Hosung cooling curve

4500 100W 4000 3500 Heat Storage (J) 3000 2500 2000 1500 50W COOL DOWN 1000 500 HEAT UP 0 0 50 100 150 200 250 300 Time in Seconds

2. Anode thermal characteristics



3. Maximum rating chart

SECTION 2 : PRE-INSTALLATION INSTRUCTIONS [1] SUPPORT REQUIREMENTS

Main Controller :

The main controller of model 505 is designed for mounting on wood studs with three lag screws (Ø 9 x 75mm). The wall and mounting hardware must be sufficient to withstand **a 45kg shear load** and **a 200kg withdrawal force** at each of the three mounting screws. When using concealed wiring, a flush mounted junction box with the necessory conduit and wirong must be pre-installed at 1165mm from the floor.

Sub Controller :

When mounting the model 505 sub controller, the wall and mounting hardware must be sufficient to withstand a **4.5kg shear load**.

If the PHOT-X IIs 505 is to be mounted in a manner other than what is specified in this manual or if the hardware to be used is other than what is supplied, the support capability of the wall and the strength of the hardware must be checked and verified to be adequate.

Fig.2-1 Main Controller

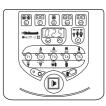


Fig.2-2 Sub Controller

[2] ELECTRICAL REQUIREMENTS

Power supply :

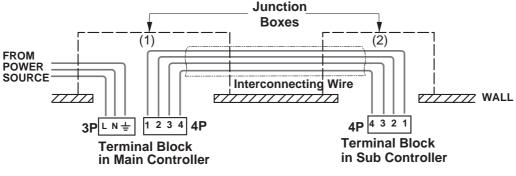
The model 505 x-ray system is operated on a power supply of rated line voltage $\pm 10\%$ with a thre wire (hot, neutral, earth) circuit, separately connected to the central distribution panel with an over current protection device. Use a flexible cable approved by CEE (13) 52 or 53 consists of 0.75 mm² or 1 mm² conductors. Diameter of the sheath of cable should be 6 ~ 7.5 mm diameter. Line voltage regulation should be within the range of 0 ~ 5% (for 100V, 110V, 120V type) or 0 ~ 3% (for 220V, 230V, 240V type) at rated current.

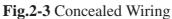
Interconnecting wiring between main controller and sub controller :

4 conductor, 0.5 m², 300V is recommended. Maximum wire run distance is 10m.

Concealed wiring :

Route conduit and wires through wall and into (2) flush mounted junction boxes located (1) behind the main controller and (1) behind the sub controller. Recommended heights above the finished floor for the flush junction boxes are : 1165mm for the main controller and 1310mm for the sub controller. Wiring done in this manner should extend 300mm beyond the wall surface to allow sufficient wire for connections.





Note : All connections, workmanship and materials used must comply with the local codes.

[3] LOCATION OF COMPONENTS

A. Main Controller, Arm and Head Assemblies :

Using the information Provided in **Fig.2-4**, determine the correct location for the main controller.

NOTE : State and local requirements supersede guide lines indicated below.

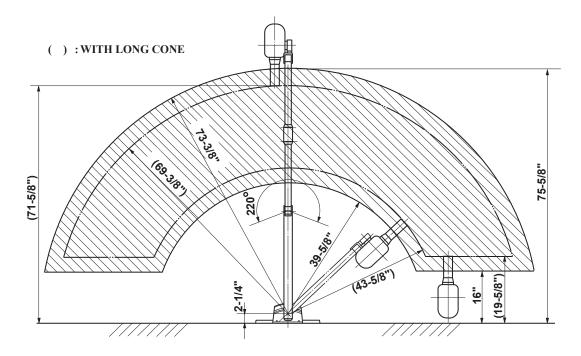


Fig.2-4 Radius of Activity for X-ray Head

B. Sub controller

When determining the location for the sub controller, the following radiation requirements concerning the operator's positioning must be considered.

The operater must :

- 1. have full view of the patient.
- 2. have means for audio and visual communications with the patient.

SECTION 3 : INSTALLATION INSTRUCTIONS

[1] INSTALLATION REQUIREMENTS

Tools :

Standard tool kit including 1.5 mm, 2 mm, 3 mm and 5 mm allen keys.

Instruments :

-Digital multimeter with an accuracy of 1%, capable of measuring 300 V AC, and capable of indicating true RMS value within 1 sec. -Standard calculator.

Power Supply :

Prior to starting the installation, inspect the power supply and confirm that it is rated line voltage $\pm 10\%$, and a 3 wire GROUNDED circuit, separately connected to the circuit breakerl panel with an over current protection device rated for 15 A (for 100V, 110V, 120V type) or 10A (for 220V, 230V, 240V type). (Refer to Page 5, [2] ELECTRICAL REQUIREMENTS)

[2] UNPACKING

Unpack the entire contents of the shipping carton. Included within the shipping carton are : Hardware Quantity

Hardware	Quantity
Head with Regular Cone	1
Main Controller	
Screw for chassis (M4 x 10 mm)	
Screw for chassis (M4 x 20 mm)	1
Stopper Ring	1
Front cover seal	4
Wall Plate	1
Lag Screws for wall plate (ϕ 9 x 75 mm)	4
Arm Mounting Bracket	1
Machine Bolt (M8 x 20 mm)	3
Washer (M8)	3
Sub Controller	1
Sub Controller Mounting wood screw (ϕ 4.1 x 20 mm)	3
Head key	
Arm collar	1
Balance Arm	1
Balance Arm Wrench	
Horizontal Arm W/2 x End Caps	1
Brake Screw (M6 x 6 mm)	2
Brake Plug (Brass Plug φ 5 x 4 mm)	2
Retaining Bolt (M6 x 35 mm)	2
Stopper Screw (M6 x 15 mm)	
Brake Spring (φ 5 x 11mm)	1
Hook for side cover	
Screw for hook (M4 x 6mm)	8
Interconnecting wires (10m)	1
Documentation	Quantity
	1

ocumentation	Quun
Installation manual	1
Operators manual	1
Wall mounting Template	
wan mounting remplate	1

Inspect contents of shipping carton for damage or missing components.

[3] MAIN CONTROLLER AND ARM INSTALLATION

The instructions given below are for mounting the main controller assembly on wood studs. Should the PHOT-XIIs 505 be mounted in a manner other than what is specified here, the wall and the strength of the hardware used must be checked and verified as being adequate to withstand a 45kg shear load and a 200kg withdrawal force at each of the three (Ø9 x 75mm) lag screws. When using concealed wiring, a flush mounted junction box with the necessary conduit and wiring must be pre-installed at 1165mm from the floor.

A. ARM MOUNTING BRAKET

MARNING WARNING

Make sure the power supply is turned OFF at the circuit breaker panel.

- 1. Tape the wall mounting template to the wall, positioning it so that the holes for mounting plate lag screws are aligned with the vertical studs.
 - **NOTE :** Confirm that the location of concealed wiring matches to the access hole of wall plate template.
- 2. Mark the hole locations for the arm mounting bracket lag screws.
- 3. Use a 3/16" (5mm) dia. drill to make a pilot hole approximately 50mm deep for each mounting lag screws.

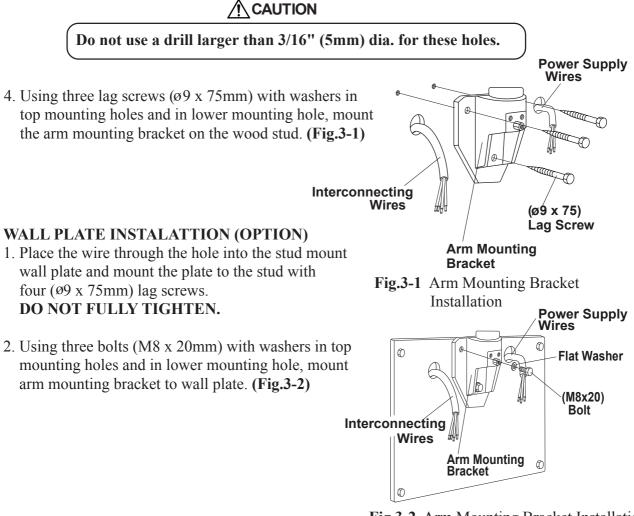
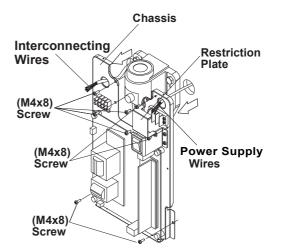
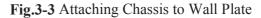


Fig.3-2 Arm Mounting Bracket Installation on Wall Plate (Option)

B. CHASSIS OF MAIN CONTROLLER

- 1.Remove the restriction plate over the terminal blocks by taking out two (M 4 x 8mm) screws. **(Fig.3-3)**
- 2.Route electrical interconnecting wires and power supply wires through the access holes on chasis and mount the chassis on the arm bracket with three of four (M4 x 8mm) screws. (A screw at lower right corner should be secured with a green wire from arm at setp D 6. on page 10.) Secure bottom corner of chassis with two (M4 x 8mm) screws to the wall plate. (**Fig.3-3**)
- 3.Cut the wires to workable length and strip 3/8" of insulation for power supply wires and 3/16" for interconnecting wires for Sub Controller. Connect power supply wires to 3P terminal block and interconnecting wires to 4P terminal block. (Fig.3-4)
- 4.Reattach the restriction plate. (Fig.3-3)





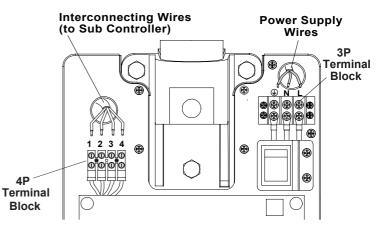


Fig.3-4 Wires Connection in Main Contoller

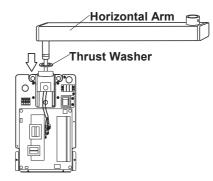
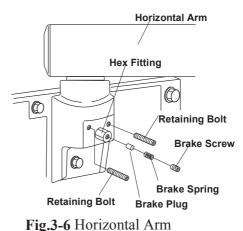


Fig.3-5 Horizontal Arm Installation-1



C. HORIZONTAL ARM

- 1.Place a thrust washer over the hole on top of the arm mounting bracket. (Fig.3-5) Insert the cable of horizontal arm into the hole, and mount to the arm mounting bracket, as shown in Fig.3-5.
- 2.Insert two retaining bolts into the upper threaded holes of the arm mounting bracket and tighten securely with a Allen wrench. (Fig.3-6)

IMPORTANT :

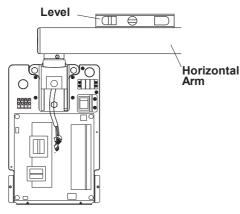
The retaining bolts must be installed to ensure that the horizontal arm can not lift out of the arm mounting bracket.

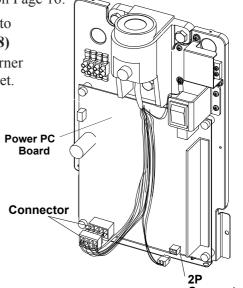
3.Insert brake plug, brake spring and brake screw (M6 x 6 mm) into the threaded hole of the hex fitting located on the arm mounting bracket. **DO NOT FULLY TIGHTEN.(Fig.3-6)**

4.Place a level on the horizontal arm and confirm that the arm is level throughout its left and right swing positions. (Fig.3-7)

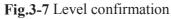
NOTE : Final leveling of horizontal arm is described on Page 16.

- 5.Connect 2P and 8P connectors of horizontal arm cable to the respective connectors on power PC Board. (Fig.3-8)
- 6. Secure the green wire of arm cable by a lower right corner screw of four screws securing chassis to the arm bracket.





Connector



D. FRONT COVER

Fig.3-8 Connecting 2P and 8P Connectors on Power PC Board

- **NOTE :** The front cover for the main controller should not be closed until all installation and the post-installation inspections and confirmation are completed.
- 1.Set the pins located on the bottom of the front cover into holes on the bottom of metal chassis, and then push the top side toward the wall to close. (Fig.3-9A)
- 2.Install two (M3 x 8mm) screws into the top of the cover and confirm that the cover is securely attached. (Fig.3-9B)

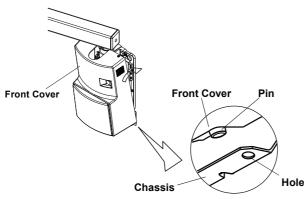
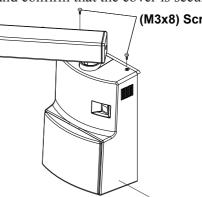


Fig.3-9A Attaching Front Cover-1

E. SIDE COVER (OPTION) ASSEMBRY

- 1. After the front cover of the main controller is installed, attach four hooks to the wall plate with (M4 x 6mm) screws supplied.
- 2. Slide in the side cover from right and left side of the wall plate as the hooks catch the side covers. (Fig.3-10)



Front Cover Fig.3-9B Attaching Front Cover-2

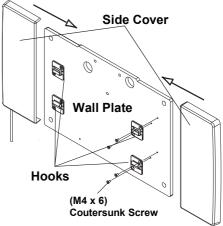


Fig.3-10 Side Cover Installation

F. BALANCE ARM ASSEMBLY

AWARNING

Do not release Arm holding band until the X-ray head has been installed.

Balance arm assembly is spring loaded and can cause equipment damage and injury if not handled in the proper manner.

- 1. During this procedure, do not remove Arm holding band.
- 2. Remove two (M3 x 8mm) screws from the underside of the horizontal arm to open the bottom cover. (**Fig.3-11**)
- Route the cable with 2P and 8P connectors from the balance arm shaft through the horizontal arm. Insert the balance arm into the horizontal arm. The cable should be fed through the bottom cover opening on the bottom of the horizontal arm. (Fig.3-12)
- 4. Secure 2 wires (Grounded wires) together with the (M5 x 10mm) screw on the bottom cover. (Fig.3-13A)
 - Note : Two ring terminals should not protrude from a chassis plate. (Fig.3-13A)

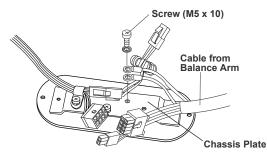
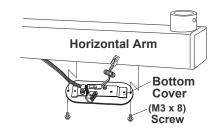


Fig.3-13A Attaching Grounded Wires on Bottom Cover





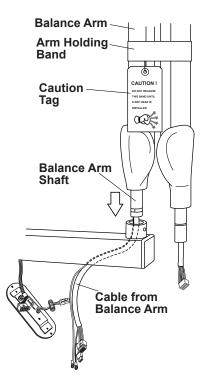


Fig.3-12 Balance Arm Installation

- 5. Secure the wires from the balance arm to the bottom cover with the nylon cable clamp to prevent damage from twisting. (Fig.3-13B) Then connect the 2P and 8P connectors. (Fig.3-13C)
- 6. Re-attach the bottom cover to the horizontal arm with two screws. (Fig.3-12)

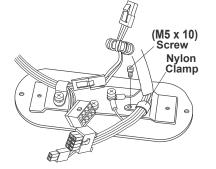
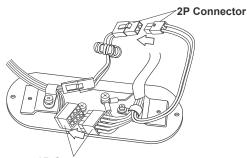


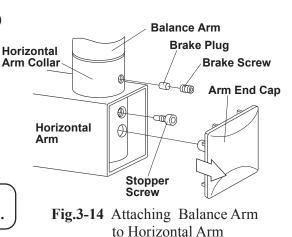
Fig.3-13B Attaching Balance Arm Cable on Bottom Cover



8P Connector Fig.3-13C Connection of Connectors on Bottom Cover

- 7. Insert the brake plug and brake screw (M6 x 6mm) into the horizontal arm collar. (**Fig.3-14**) Do not fully tighten.
- Remove the end cap from horizontal arm. Insert the stopper screw into upper threaded hole inside horizontal arm and tighten securely. Replace the end cap. (Fig.3-14)

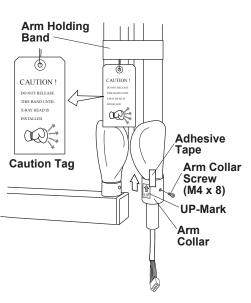
If stopper screw is not tightened securely, the Balance Arm can lift out of the horizontal arm.

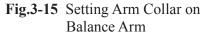


[4] HEAD ASSEMBLY INSTALLATION & WARNING

Do not release Arm holding band until the X-ray head has been installed. Balance arm assembly is spring loaded and can cause equipment damage and injury if not handled in the proper manner. Refer to the Caution Tag on the band.

- 1. Remove the arm collar screw (M4 x 8mm) from the arm collar. Slide the arm collar upward and temporarily hold it in position with adhesive tape. (**Fig.3-15**)
- Open the yoke inside cover of x-ray head by removing (M4 x15mm) cover screw. (Fig.3-16)





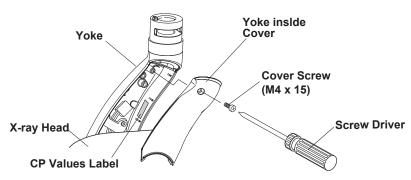


Fig.3-16 Removing Yoke Inside Cover

- 3. Making sure the stopper ring is placed on the yoke, insert the wiring from the balance arm assembly through the head shaft and into the yoke. (**Fig.3-17**)
- 4. Insert the shaft of the balance arm into the head yoke, and while holding the head in position, insert the head key securely into the retaining groove. (Fig.3-17)
- 5. Remove adhesive tape and slide the arm collar downward. Fix it in place with the arm collar screw.Remove the UP-mark from the arm collar. (Fig.3-17)
- 6. Loosen the (M5 x 10mm) screw and remove the nylon cable clamp from the yoke housing. Place cable clamp on the balance arm cable. Connect the 10P connectors, and then attach the balance arm cable to the yoke housing with the nylon cable clamp. (**Fig.3-18**)
- 7. Reattach the yoke inside cover with the screw (M4 x 15mm). Before closing the cover, note the CP values on the CP values label inside of the yoke. (**Fig.3-16**)
- 8. Remove arm holding band.

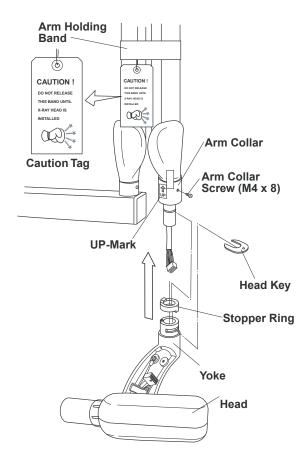


Fig.3-17 X-ray Head Installation

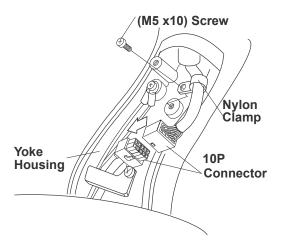


Fig.3-18 Connection 10P Connector in Yoke

[5] SUB CONTROLLER INSTALLATION

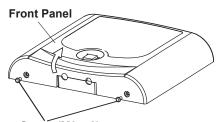
The wall and the strength of the hardware used must be checked and verified as being adequate to withstand a 10 pound (4.5kg) shear load. A flush mounted junction box with the necessary conduit and wiring should be pre-installed at 51-5/8" (1310mm) from the floor.

- 1. Remove two (M3 x8mm) screws from the under side of the controller and open the front panel. (**Fig.3-19**)
- 2. Disconnect the 4P connector from the timer PC Board. (Fig.3-20)
- 3. Route the interconnecting wires from the main controller through access hole of chassis and mount on the wall with four (ø4.1 x 20mm) wood screws. (**Fig.3-20**)
- 4. Cut 4 interconnecting wires from main controller to a workable length. Strip 3/16" insulation off the wires and connect them to the 4P terminal block.Terminal number for each wire should be matched to the terminal number in the main controller. (**Fig.3-21**)

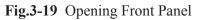


Miswiring causes permanent damage to both timer PC board and power PC board.

- 5. If wire length is too long, push it back into the access hole of the wall. This will prevent mechanical damage to the timer PC Board when replacing the front cover.
- 6. Reattach the 4P connector to the timer PC Board. (Fig.3-20)



Screw (M3 x 8)



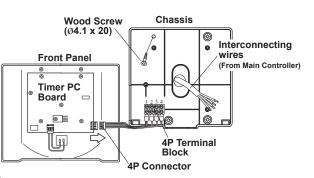


Fig.3-20 Attaching Sub Controller Chassis

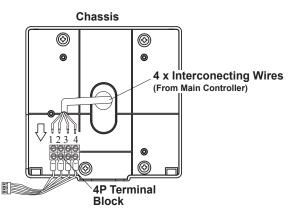


Fig.3-21 Interconnecting Wires Connection in Sub Controller

 Set the pins located on the upper side of the front panel into holes on the top of chassis and attach the front cover to the chassis with two (M3 x 8mm) screws. (Fig.3-19 & Fig.3-22)

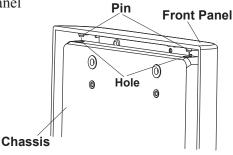


Fig.3-22 Upper side of Sub Controller

[6] HAND EXPOSURE SWITCH (OPTION)

An optional hand exposure switch can be connected to the sub controller. Since this exposure switch has a coiled cord, operator can stand the most suitable position for operation.

The exposure switch on the front panel of sub controller and this hand exposure switch can be used. If local code prohibits use of both switches, disconnect the connector of either one of the switches.

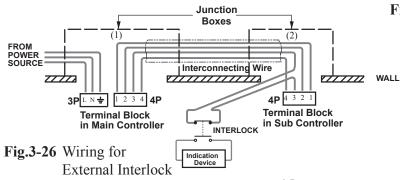
1. Confirm the contents of optional hand exposure switch kit. (Fig.3-23)

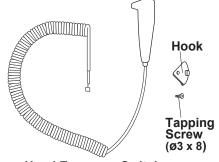
Hand exposure switch ------ 1 Hook ------ 1 Screw for hook (ø3 x 8mm Tapping screw) ----- 1

- 2. Remove two (M3 x8mm) screws from the under side of the controller and open the front panel.
- 3. Connect the connector at the end of hand exposure switch coil cord to CN3 connector on the timer PC board. (Fig.3-24)
- 4. Insert the bushing of coil cord into the slot at the bottom of the chassis, reattach the front cover and secure two (M3 x 8mm) screws again. (Fig.3-24)
- 5. Place the hook on the top corner (right or left) of controller and attach it with the tapping screw (ø3 x 8mm). (**Fig.3-25**)

[7] EXTERNAL INTERLOCKS (NOT SUPPLIED)

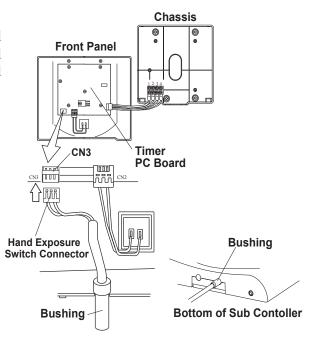
If the external interlock for preventing from starting to emit x-radiation or to stop emitting x-radiation is used, the interlock switch should be inserted in #3 terminal of 4P terminal block either in the main controller or in the sub controller. If this interlock switch is opened, emittion will be stopped. It is recommended to indicate the state of this interlock switch. (Fig.3-26)

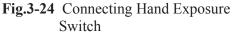




Hand Exposure Switch

Fig.3-23 Hand Exposure Switch Kit





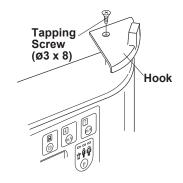


Fig.3-25 Attaching Hand Exposure Switch Hook

SECTION 4 : POST INSTALLATION INSPECTION [1] ARM ASSEMBLY

1. Incorrect leveling of the wall plate and wall bracket can cause arm drift. First, check leveling with horizontal arm in position **#1**. (**Fig.4-1**) If not correct, bracket must be adjusted by placing shims behind the wall plate.

IMPORTANT :

If the end of the horizontal arm shown in position **#1** is pitched below level, then the tube head will drift away from the wall. If the end of the horizontal arm in position **#1** is pitched above level, then the arm will require only minimum adjustment of the brake screw. (**Fig.3-13**)

- 2. Check leveling in position **#2**. If not correct, adjust Horizontal Arm as follows : (**Fig.4-1**)
- a. Slightly loosen two top mounting bolts for arm mounting bracket.
- b. Shift the bracket left or right until the arms are accurately leveled.
- c. Move the horizontal arm to position **# 1**.
- d. Fully tighten two top mounting bolts.
- e. Fully tighten bottom mounting bolt.

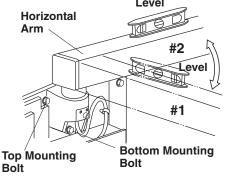


Fig.4-1 Horizontal Arm Adjustment

Balance Arm Wrench

Loosen

Tighten

Cover

Spring Adjuster

NOTE : Slight tendencies to drift can be corrected by tightening brake screw in horizontal arm. Do not tighten beyond what is required to prevent drift.

[2] BALANCE ARM TENSION ADJUSTMENT

- 1. Place the balance arm assembly into position.
- 2. If either balance arm drifts higher or lower from the set position, remove the spring adjuster cover and adjust the balance arm spring tension with the balance arm wrench supplied. (**Fig.4-2**)

[3] HEAD POSITIONING

- A. Place head into position.
- B. If head drifts from the set position, adjust the brake screws according to the following procedures. (**Fig.4-3**)
- 1. Loosen the yoke side cap screw (ø3 x 8mm tapping screw) and remove the yoke side cap.
- 2. Adjust the six brake screws using a screw driver.
- 3. After adjustment, reattach the yoke side cap and screw.

Fig.4-2 Balance Arm Tension Adjustment

and a

顺

Balance Arm

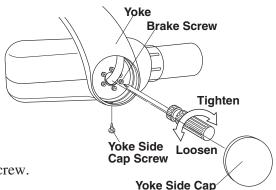


Fig.4-3 Head Positioning

SECTION 5 : CONTROL IDENTIFICATION AND OPERATION [1] MAJOR COMPONENTS AND CONTROL IDENTIFICATION

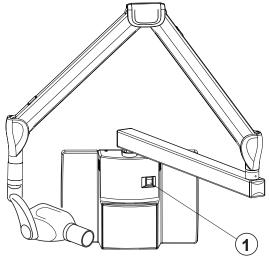


Fig.5-1 Major Components for WK Type

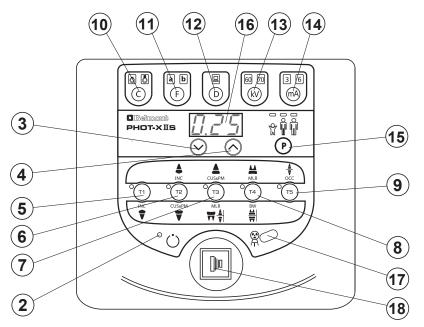


Fig.5-2 Control Identification

- (1) Main Power Switch
- **(2)** Ready Light
- **(3)** ExposureTime Adjusting Switch (Down)
- (4) ExposureTime Adjusting Switch (Up)
- **(5)** Tooth Selection Switch (T1)
- **(6)** Tooth Selection Switch (T2)
- **(7)** Tooth Selection Switch (T3)
- **(8)** Tooth Selection Switch (T4)
- **(9)** Tooth Selection Switch (T5)

- **(1)** Cone Type Selection Switch
- **(1)** Film Speed Selection Switch
- **12** Digital Imaging Switch
- **(13)** kV Selection Switch
- **(14)** mA Selection Switch
- **15** Patient Size Selection Switch
- **(16)** ExposureTime Display Window
- (1) ExposureWarning Light
- **18** Exposure Switch

[2] FUNCTION OF CONTROLS

1 Main Power Switch

Pushing the upper side of this switch to the ON position energizes the x-ray unit. (Ready light and pre-select lights for cone type, film or digital, kV, mA, and patient size illuminate.) It is recommended to keep this switch OFF when the unit is not in use, in order to prevent an accidental exposure.

IMPORTANT : To prevent the risk of an accidental exposure, push the lower side of this switch to the OFF position, when the unit is not in use.

(2) Ready Light

This light illuminates when the line voltage is within operable range ($108 \sim 132$ Vac). When this light is not on, exposure can not be made.

34 Exposure Time Adjusting Switches

By momentarily pushing the \bigotimes (or \bigotimes) switch, the exposure time displayed increases (or decreases) by one increment. By keeping the switch depressed more 2 sec., the exposure time displayed increases (or decreases) continuously until the switch is released. Model 505 has the following 37 exposure time settings:

Model 505 has the following 37 exposure time settings :

0.00, 0.01, 0.02, 0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.11, 0.13, 0.14, 0.16, 0.18, 0.20, 0.22, 0.25, 0.28, 0.32, 0.36, 0.40, 0.45, 0.50, 0.56, 0.63, 0.71, 0.80, 0.90, 1.00, 1.12, 1.25, 1.40, 1.60, 1.80, 2.00(sec.)

$(5) \sim (9)$ Tooth Selection Switches (T1 ~ T5)

Pushing one of these switches sets the exposure time automatically for the following $(0) \sim (15)$.

- (5) T1 : Incisor of Mandible
- 6 T2 : Incisor of Maxilla, Cuspid & Premolar of Mandible
- ⑦ T3 : Cuspid & Premolar of Maxilla, Molars of Mandible, Bitewing
- (8) T4 : Molar of Maxilla, Bitewing Molars

(9) T5 : Occlusal

If the T1 switch (5) is depressed more than 3 sec. unit goes into "Lock Mode". In lock mode, the only functional switch is the power switch. To exit from the lock mode, depress the T1 switch more than 3 sec. again.

(1) Cone Type Selection Switch

Depressing this switch for more than 2 sec. selects the cone type : 8" standard cone or 12" optional long cone. (If the optional rectangular cone is to be used, select the 8" standard cone setting.)

(1) Film Speed Selection Switch

a. PHOT-X IIs has 16 film speed settings. (F.00 \sim F.15)

Two speed settings are pre-set at the factory (a & b) and can be selected with switch(1). a = Film speed No. F.09 (equivalent to ISO speed group " D", or Kodak Ultra-Speed film) b = Film speed No. F.05 (equivalent to ISO speed group " F/E", or Kodak InSight film) Including these two speeds, PHOT-X IIs 505 x-ray can provide 16 different film speeds (F.00 ~ F.15) and any two of them can be programmed for easy selection. If doctor uses a different film speed, or prefers darker (or lighter) radiographs, the new speed can be programmed as follows. Higher speed settings make films darker. If film speed is increased by 1, exposure time becomes 25 % longer.

1. Keep the kV selection switch and mA selection switch depressed simultaneously for more than 3 seconds. Release the switches if the ready light starts to flash.

- Push F switch momentarily until the "a" light above the F switch illuminates. The exposure time display window shows the present film speed for "a" setting. (The factory default setting, F.09 should be displayed.) By depressing or switch, increase or decrease film speed number until desired number for "a" setting is displayed.
- To change the "b" setting from the factory default, F.05, push F switch momentarily until the "b" light illuminates. By depressing ⊗or ⊗ switch, increase or decrease film speed until the desired number for "b" setting is displayed.
- 4. Press T1 switch to store these settings, then turn the main power switch off.
- b. Pushing Film Speed Selection Switch (1) momentarily displays the selected film speed setting in the Exposure Time Display Window (6)

Depressing this switch for more then 2 sec. changes the film type being selected.

c. If the **Digital Imaging Switch** (2) is depressed, both of the film speed indicating lights (a & b) are turned off.

① Digital Imaging Switch

If a digital imaging system is used, shorter exposure time is often required. PHOT-X IIs has 16 speeds for digital imaging ($d.00 \sim d.15$). Pushing this switch momentarily displays the speed being selected in the **Exposure Time Display Window** (6). With the factory speed setting d.10, the exposure time becomes half of F.10 setting.

As the sensitivity is different according to each manufacturer of digital imaging sensors, this setting should be adjusted. To get a darker image, increase the speed setting and to get a lighter image, decrease the speed setting. If the speed setting is increased by 1, exposure time becomes 12 % longer.

- 1. Keep kV selection switch and mA selection switch depressed simultaneously for more than 3 seconds.
- 2. Push D switch momentarily until the light above the D switch illuminates and the exposure time display window shows the present speed setting. (The factory default setting d.10 should be displayed.)
- 3. By depressing ⊗ or ⊗ switch, increase or decrease speed until the desired number is displayed.
- 4. Press T1 switch to store these settings, then turn the main power switch off.

13 kV Selection Switch

Momentarily depressing this switch will change the tube potential to 60 or 70 kV. If either the Film Speed Switch $\widehat{(1)}$ or Digital Imaging Switch $\widehat{(2)}$ is depressed, 60kV is automatically selected.

(14) mA Selection Switch

Momentarily depressing this switch will change the tube current setting (3 or 6 mA). If the Digital Imaging Switch (12) is depressed, 3 mA is automatically selected and if the Film Speed Switch (11) is depressed, 6 mA is automatically selected.

TABLE 1. Speed Setting and Exposure Time (Keguler Cone) [unit : sec.]																						
Speed			Child					Adult					Large Adult									
Setting	kV	mA	T1	T2	T3	T4	T5	T1	T2	T3	T4	T5	T1	T2	T3	T4	T5					
	60	3	0.20	0.25	0.28	0.32	0.50	0.32	0.40	0.50	0.56	0.80	0.40	0.50	0.63	0.71	1.00					
F.09	00	6	0.10	0.11	0.14	0.16	0.25	0.16	0.20	0.25	0.28	0.40	0.20	0.25	0.28	0.36	0.50					
F.09	70	3	0.14	0.16	0.20	0.22	0.36	0.25	0.28	0.36	0.40	0.56	0.28	0.36	0.45	0.50	0.71					
	/0	/0	/0	/0	/0	/0	6	0.07	0.08	0.10	0.11	0.18	0.11	0.14	0.18	0.20	0.28	0.14	0.18	0.22	0.25	0.36
	60	60	3	0.08	0.10	0.11	0.14	0.20	0.14	0.16	0.20	0.22	0.32	0.18	0.20	0.25	0.28	0.40				
E.05		6	0.04	0.05	0.06	0.07	0.10	0.07	0.08	0.10	0.11	0.16	0.09	0.10	0.13	0.14	0.20					
F.03	70	F.05 70	3	0.06	0.07	0.08	0.10	0.14	0.10	0.11	0.14	0.16	0.25	0.13	0.14	0.18	0.20	0.28				
	70	6	0.03	0.04	0.04	0.05	0.07	0.05	0.06	0.07	0.08	0.11	0.06	0.07	0.09	0.10	0.14					
	60	3	0.13	0.14	0.18	0.20	0.28	0.20	0.25	0.28	0.36	0.50	0.25	0.32	0.36	0.40	0.63					
110	00	6	0.06	0.07	0.09	0.10	0.14	0.10	0.13	0.14	0.16	0.25	0.13	0.16	0.18	0.22	0.32					
d.10	70	3	0.09	0.11	0.13	0.14	0.22	0.14	0.18	0.22	0.25	0.36	0.18	0.22	0.25	0.32	0.45					
	70	70	6	0.04	0.05	0.06	0.07	0.11	0.07	0.09	0.11	0.13	0.18	0.09	0.11	0.13	0.16	0.22				

 TABLE 1. Speed Setting and Exposure Time (Reguler Cone)
 [unit : sec.]

 TABLE 2. Speed Setting and Exposure Time (Long Cone)

[unit : sec.]

Speed	1-37				Child					Adult				La	rge Adu	lt	
Setting	kV	mA	T1	T2	T3	T4	T5	T1	T2	T3	T4	T5	T1	T2	T3	T4	T5
	60	3	0.56	0.63	0.80	0.90	1.25	0.90	1.12	1.25	1.40	*	1.12	1.40	1.60	1.80	*
ГОО	00	6	0.28	0.32	0.40	0.45	0.63	0.45	0.56	0.63	0.71	1.12	0.56	0.63	0.80	0.90	1.40
F.09	70	3	0.40	0.45	0.56	0.63	0.90	0.63	0.80	0.90	1.00	1.60	0.80	1.00	1.12	1.25	2.00
	/0	6	0.20	0.28	0.36	0.40	0.45	0.32	0.40	0.45	0.50	0.80	0.40	0.50	0.56	0.63	1.00
	60	3	0.22	0.28	0.32	0.36	0.56	0.36	0.45	0.56	0.63	0.90	0.45	0.56	0.63	0.80	1.12
F.05		6	0.11	0.13	0.16	0.18	0.28	0.18	0.22	0.28	0.32	0.45	0.22	0.28	0.32	0.40	0.56
F.05	70	3	0.16	0.20	0.22	0.25	0.40	0.25	0.32	0.40	0.45	0.80	0.40	0.50	0.56	0.71	1.00
	70	6	0.08	0.10	0.11	0.13	0.20	0.13	0.16	0.20	0.22	0.32	0.16	0.20	0.25	0.28	0.40
	60	3	0.32	0.40	0.50	0.56	0.80	0.56	0.63	0.80	0.90	1.40	0.71	0.80	1.00	1.12	1.60
110	00	6	0.16	0.20	0.25	0.28	0.40	0.28	0.32	0.40	0.45	0.63	0.36	0.40	0.50	0.56	0.80
d.10	70	3	0.25	0.28	0.36	0.40	0.56	0.40	0.50	0.56	0.63	1.00	0.50	0.56	0.71	0.80	1.25
	70	6	0.11	0.14	0.18	0.20	0.28	0.20	0.25	0.28	0.32	0.50	0.25	0.28	0.36	0.40	0.63

(15) Patient Size Selection Switch

This switch alters the selection of patient type/size to be radiographed (child \rightarrow adult \rightarrow obese \rightarrow child) and sets the exposure time automatically. If the weight of child is less then 20kg, press \bigotimes switch once after setting to child. If the weight of child is over 30kg and less than 50kg, press \bigotimes switch once after setting to child. If the weight of child is over 50kg and less than 70kg, press \bigotimes switch twice after setting to child. If the weight of child is over 70kg, set to adult.

NOTE: Setting or adjusting the exposure time manually (with \otimes or \otimes switch) supersedes (5) ~ (5) functions.

(6) Exposure Time Display Window

This window displays the selected exposure time. Estimated air kerma (radiation output) at distal end of cone can be displayed in this window by manual operation or automatically after the exposure. If an abnormal condition exists or a malfunction occurs, an Error Code is also displayed in this window. (See Section :[8] ERROR CODES)

17 Exposure Warning Light

Illumination of this light indicates the unit is producing x-radiation.

(18) Exposure Switch

This switch initiates radiographic exposure. When making an exposure, depress and hold this switch until the **Exposure Warning Light** (17) and the audible warning shut off. Failure to keep this switch depressed will result in the premature termination of the exposure and an error code E.00 will be displayed in **Exposure Time Display Window** (6).

[3] OPERATING PROCEDURES

- 1. Turn ON the Main Power Switch (1).
- 2. Confirm that Ready Light (2) is illuminated.
- NOTE : The ready light will not illuminate unless the incoming line voltage is correct and within the x-ray's operable range (rated voltage ±10%).
- 3. Select the appropriate tooth type $(5 \sim 9)$, and confirm the pre-selected conditions (cone type, film or digital, kV, mA and patient size) are suitable for exposure.
 - NOTE : To manually set the exposure time, depress eigher of the manual Exposure Time Adjusting Switches (orestowner
- 4. Depress the Exposure Switch (18). When the Exposure Switch is depressed, the Exp. Warning Light (7) illuminates and the audible warning sounds. Do not release the Exposure Switch until the Exposure Warning Light and audible warning automatically shut off. Failure to keep the switch depressed will result in exposure being terminated prematurely.
- 5. To continue to radiograph other teeth, just select appropriate Tooth Selection Switches $(5 \sim 9)$.

IMPORTANT : To protect x-ray tubehead from heat accumulation, wait for a time interval that is equal to 30 times the selected exposure time before making additional exposures. (Example : a 15 sec. wait is necessary between exposures that are 0.5 sec. in duration.)

- 6. Turn OFF the Main Power Switch (1) in order to prevent accidental exposures when the unit is not in use.
 - NOTE : If the unit left over 8 min. without being operated and the Main Power Switch (1) is kept on, figure "1" runs through the Exposure Time Display Window (16). This does not mean that malfunction of the unit has occurred ; this is an energy saving feature. The unit returns to ready condition by pressing any one of the switches, except the Exposure Switch (18).

[4] ESTIMATED AIR KERMA

Estimated air kerma (radiation output) at distal of cone can be displayed in the exposure time window by depressing the patient switch for more then 1 second. Unit for this value is mGy and this value is calculated by the loading factors (kV, mA and Exposure time) selected at that time. Patient type display lamps and displayed value in the window are flashing in this mode and if eighter of the manual exposure time adjusting switch is depressed during this mode, accumulated air kerma will be displayed. Accumulated value will be reset when the power switch is turned off or leave the x-ray unit more than 8 minutes without depressing any switch. To return to normal mode, press the patient switch for more than 1 second again.

[5] OPTIONAL HAND EXPOSURE SWITCH

An optional hand exposure switch can be connected to the sub controller. Since this exposure switch has a coiled cord, operators can stand in the most suitable position for operation. As controller has separate connector for this exposure switch, both exposure switch (18) on the front panel of sub controller and this hand exposure switch can be used.

If local code prohibits use of both, ask installer to disconnect the connector of either switch.

[6] ERROR CODES

If an abnormal condition exists in the unit, or a malfunction occurs, an error code is displayed in the Exposure Time Display Window 6. Please refer to the Table below.

Error Code	Condition	Step to be Taken	Possible Solution		
E.00	Exposure switch was released before exposure termination.	All the tooth selection lights blink. Depress one of the tooth switches.	Release the exposure switch after the exposure light turns off.		
	Exposure switch was depressed within 10 sec. of previous exposure.		There should be a " wait" interval of 50 times the exposure time between successive exposures.		
E.01	Exposure time was set and exposure switch was depressed within 3 sec. of the power switch being turned on.	A 10 sec. delay is built in between each exposure. Release the exposure	Wait a minimum 3 sec. after the main power switch is turned on before pressing the exposure switch.		
		switch.	If line voltage is less than 90% of rated voltage,		
E.02	Line voltage was less than 90% of rated voltage.		correct it by using a step- up transformer (*)		
E.03	Line voltage was more than 110% of rated voltage.		If line voltage is less than 110% of rated voltage, correct it by using a step- down transformer (*)		
E.05	Tube current at last portion of exposure was less than 2 mA at 3 mA setting or less than 4.5 mA at 6 mA setting.				
E.06	Tube current at last portion of exposure was more than 4 mA at 3 mA setting or more than 7.5 mA at 6 mA setting.		Conduct the confirmation of tube current described		
E.07	During the exposure, tube current becomes less than 1.5 mA at 3mA setting or less than 3 mA at 6 mA setting.	Turn off the main power	in section 6.		
E.08	During the exposure, tube current becomes more than 4.5 mA at 3mA setting or more than 9 mA at 6 mA setting.	switch and wait for approximately 2 min. Turn on the main power			
E.09	Setting for pre-heating time is out of range.	switch again.			
E.10	Exposure switch or exposure circuit had been ON, when main power switch is turned on.				
E.11	Tube current is detected during pre-heating period.		Refer to the service		
E.12	Tube current is detected when main power switch is turned on.		manual.		
E.14	Tube potential at last portion of exposure was less than 50 kV at 60 kV setting or less than 60 kV at 70 kV setting.				

rror Code	Condition	Step to be Taken	Possible Solution
E.15	Tube Potential at last portion of exposure was more than 70 kV at 60 kV setting.		
E.16	During the exposure, tube potential becomes less than 40 kV at 60 kV setting or less than 50 kV at 70 kV setting.	Turn off the main power switch and wait for approximately 2 min. Turn on the main power	Refer to the service manual.
E.17	During the exposure, tube potential becomes more than 80 kV.	switch again.	
E.18	Excess current was detected in primary circuit of filament transformer.		
E.19	Excess current was detected in primary circuit of high voltage transformer.		
E.20	Exposure switch was depressed when tube head temperature was over 60°C.	Release the exposure switch.	Turn off the main power switch and wait until temperature goes down.
E.22	Failure of electrical communication between the power PCB and timer PCB.	Turn off the main power switch and wait for	Refer to the service manual.
E.23	Some switch had been on, when the main power switch is turned on. (Except the exposure switch.)	approximately 2 min. Turn on the main power switch again.	

(*) Should a step up or down transformer be required to follow local and national electrical code for electrical ratings and installation.

[7] MAINTENANCE

PHOT-X IIs 505 x-ray unit requires post installation confirmation and periodic maintenance checks to be performed by dealer service personnel. These procedures ensure that the x-ray unit is functioning within the manufacture's specifications and remains in compliance with the Standard.

It is responsibility of the owner of the unit to see that these maintenance checks are correctly performed. The specific instructions to perform these checks are located within the PHOT-X IIs 505 Installation manual.

- a. Maintenance personnel : Qualified dealer service personnel who has the experience with Belmont's x-ray or has been trained by Belmont. But item 7 10 of the maintenace check list on page 29 should be verified routinely by treatment room personnel.
- b. Specification of the parameters to be monitored and monitoring frequency : Refer to the maintenance check list on page 29.
- c. Acceptance limit : Refer to the Maintenance check list on page 29.
- d. Required action when failed : Refer to the Maintenace check list on page 29.
- e. Tools to maintain quality control logs : Use the check list on page 29.
- f. Training material : Operator's instructions, Installation manual and Service manual

[8] DISPOSAL

1. Disposal of x-ray unit or components

The tube head of this x-ray unit contains the lead for x-ray shield and oil for insulation. When disposing the x-ray unit or components, appropriatly dispose complying with all current applicable regulations and local codes.

2. Disposal of used film and CCD cover Dispose the used film covers and CCD sensor covers appropriately, according to precedures indicatated by each manufacturer and all current applicabel regurations and local codes.

SECTION 6 : POST INSTALLATION CONFIRMATION [1] CONFIRMATION OF POWER SUPPLY VOLTAGE

As specified in Electrical Requirements (page 5), power supply voltage must be within the operable range. (Rated voltage $\pm 10\%$). Confirm the power supply voltage again before turning on the unit.

- 1. Open the front panel of main controller by loosening two screws on top of the controller.
- 2. Set the range of digital multimeter at 300 VAC, connect probes of multimeter to L and N of the 3P terminal block.

Do not touch the restriction plate (refer to Fig.3-3) with the probes of multimeter during measurement, or a short circuit occurs.

3. Confirm that the reading is rated line voltage $\pm 10\%$.

NOTE : PHOT-XIIs 505 x-ray can not be operated unless the power supply voltage is within this range.

[2] CONFIRMATION OF TUBE POTENTIAL COMPENSATION VALUE

Tube potential is kept to be the constant and specified value by the feed-back control system. Hight voltage is converted into low voltage feed back signal by the voltage divider. The precision of tube potential depends on the accuracy of this voltage divider, although each divider has little deviation. To compensate this deviation, we prepare the compensation value for each tube head. Before making an exposure, check this value to be same as the value stored in the subcontroller.

- 1. Confirm the tube potential compensation (CP) values for 60kV and for 70kV written on the label attached inside of the head yoke.
- 2. Turn on the main power switch. Keep depressing P(patient), C(cone) and kV selection switches together until "CP. O" is displayed in exposure time window. This value is for 60kV and should be the same value on the label. If displayed value is different, press Exposure Time Adjusting Switches (() or ()) and make the CP value to be same as the label and press patient switch to store it
- 3. Press kV switch, then CP value for 70kV will be displayed. This value should be same as the value for 70kV written on the label. If it is different, adjust displayed value by the Exposure Time Adjusting Switches (♠ or ♠) and press patient switch to store it.

[3] MA (TUBE CURRENT) ADJUSTMENT

PHOT-XIIs 505 x-ray incorporates self diagnose and adjusting system to check if the tube current are within specified ranges at the beginning of exposure.

- 1. Keep depressing tooth selection switches T1, T4 & T5 together until "h.OO" is appeared on the exposure time display window
- 2. Wait until the display changes to be "0.50".
- 3. Make exposure by depressing the exposure switch.

X-radiation is generated for 0.5 second.

4. Repeat step 2. and 3. until "Fin" is displayed. This self diagnose and adjustment is automatically done for 3mA and 6mA.

[4] CONFIRMATION OF KV and MA

- 1. Turn the main switch on and set the exposure time at 1 sec. and 60 kV, 3 mA.
- 2. Make an exposure and keep the exposure switch depressed continuosly after the exposure is over.
- 3. Keeping the exposure switch depressed, press kV selection switch twice. KV measured value will be displayed on the LED window. This value should be 60 ± 5 kV.
- 4. Keeping the exposure switch depressed, press mA selection switch twice. MA measured value will be displayed on the LED window. This value should be 3 ± 1 mA.
- 5. Release the exposure switch and change the setting to 70 kV, 6 mA.
- 6. Make an exposure and keep the exposure switch depressed continuosly after the exposure is over.
- 7. Keeping the exposure switch depressed, press kV selection switch twice. KV measured value will be displayed on the LED window. This value should be 70 ± 5 kV.
- 8. Keeping the exposure switch depressed, press mA selection switch twice. MA measured value will be displayed on the LED window. This value should be 6 ± 1 mA.

[5] CONFIRMATION OF EXPOSURE WARNING LIGHT & BUZZER

A. EXPOSURE WARNING BUZZER

1. Make an exposure and confirm that the exposure warning buzzer located within the sub controller is activated during the entire exposure.

B. EXPOSURE WARNING LIGHT

Exposure warning light is located on the front panel of the sub controller,

1. Make an exposure and confirm that the warning light illuminates during the exposure.

[6] CONFIRMATION OF LINE VOLTAGE REGULATION

- 1. Make sure that main power switch is "OFF".
- 2. Set the range of digital multimeter at 300 VAC, connect probes of multimeter to L and N of the 3P terminal block in the main controller.

Do not touch the restriction plate (refer to Fig.3-3) with the probes of multimeter during measurement, or a short circuit occurs.

- 3. Turn the main power switch on, and set the exposure time at 2.00 sec. with manual switch at 70kV, 6mA.
- 4. Record the no-load line voltage (VN) indicated by the multimeter before exposure.
- 5. Make an exposure and record the load voltage (VL) indicated by the multimeter during exposure.



NOTE : Read the multimeter when the value is stabilized (about one second after exposure started).

6. Calculate line voltage regulation R(%) in the formula below :

$$R = \frac{VN - VL}{VL} \times 100$$

NOTE : Line voltage regulation must not exceed the range of $0 \sim 5$ % for 100, 110, 120V and $0 \sim 3$ % for 220, 230, 240Vac. If it is greater than this range, the size of the power supply wires must be increased. Refer to the power supply requirements outlined on page 5 to determine the correct wire size necessary. If line voltage regulation is within the range, apparent resistance of supply line can be considered to be in the range of value specified on page 2.

SECTION 7 : INITIAL SETTING [1] SPEED SETTING FOR FILM AND DIGITAL IMAGING

A. FILM SPEED

Prior to shipment of the x-ray from the factory, the following two film speeds are programmed to be selected by the Film Speed Selection Switch.

a = Film speed F.09 (equivalent to ISO speed group "D", or Kodak Ultra-speed Film)b = Film speed F.05 (equivalent to ISO speed group "F/E", or Kodak InSight Film)

In addition to these two speeds, PHOT-X IIs 505 x-ray can provide 16 different film speeds $(F.00 \sim F.15)$ and any two of them can be programmed for easy selection. If the doctor uses a different film speed, or prefers darker (or lighter) radiographs, the new speed can be programmed as follows. Higher speed settings make films darker. If film speed is increased by 1, exposure time becomes 25 % longer.

- 1. Keep the kV selection switch and mA selection switch depressed simultaneously for more than 3 seconds. Release the switches if the ready light starts to flash.
- 2. Push F switch momentarily until the "a" light above the F switch illuminates. The exposure time display window shows the present film speed for "a" setting. (The factory default setting, F.09 should be displayed.) By depressing or switch, increase or decrease film speed number until desired number for "a" setting is displayed.
- 4. Press **T1 switch** to store these settings, then turn the main power switch off.

B. SPEED FOR DIGITAL IMAGING

PHOT-XIIs 505 x-ray has 16 speeds for digital imaging $(d.00 \sim d.15)$. The factory setting is d.10 and with this setting the exposure time becomes half of F.10 setting.

As the sensitivity is different according to each manufacturer of digital imaging sensors, this setting should be adjusted. To get a darker image, increase the speed setting and to get a lighter image, decrease the speed setting. If the speed setting is increased by 1, exposure time becomes 12 % longer.

- 1. Keep kV selection switch and mA selection switch depressed simultaneously for more than 3 seconds. Release the switches if the ready light starts to flash.
- 2. Push D switch momentarily until the light above the D switch illuminates and the exposure time display window shows the present speed setting. (The factory default setting d.10 should be displayed.)
- 3. By depressing \bigcirc or \bigcirc switch, increase or decrease speed until the desired number is displayed.
- 4. Press **T1** switch to store these settings, then turn the main power switch off.

[2] PRIORITY OF SELECTIONS

Factory default setting :

Cone	: Regular cone
Film Speed	: "a"
Digital Imaging	: off
kV selection	: 60 kV
mA selection	: 6 mA
Patient Type	: Adult

If necessary, these settings can be changed. For example, if digital imaging is used for pedodontistry, digital imaging and "child" (patient type) should be selected.

- 1. Keep kV selection switch and mA selection switch depressed simultaneously for more than 3 seconds. Release the switches if the ready light starts to flash.
- 2. Press D switch momentarily. (Light above D switch illuminates and speed setting for digital imaging is displayed on exposure time display window.)
- 3. Select the patient type "child" by depressing P switch momentarily.
- 4. Press **T1 switch** until buzzer beeps twice to store these settings, then turn the main power switch off.
- 5. Cone type, kV and mA selection can be changed by same procedures.

NOTE : For digital imaging, 60 kV and 3 mA is recommended to get good contrast and precise exposure time control.

[3] ELECTRONIC CHIME ON/OFF

An electronic chime sounds when switches are depressed. If preferred, this sound can be deactivated as follows :

- 1. Keep T1 and T2 switches depressed together for more than 3 seconds. Release the switches if the ready light starts to flash.
- 2. "bu. 2" will be displayed in exposure time display window.
- 3. By depressing either \bigotimes or \bigotimes switch, display changes to "bu.0".
- 4. Press **P** switch (Patient type Switch) until the buzzer beeps twice to store this setting and turn off the main power switch.

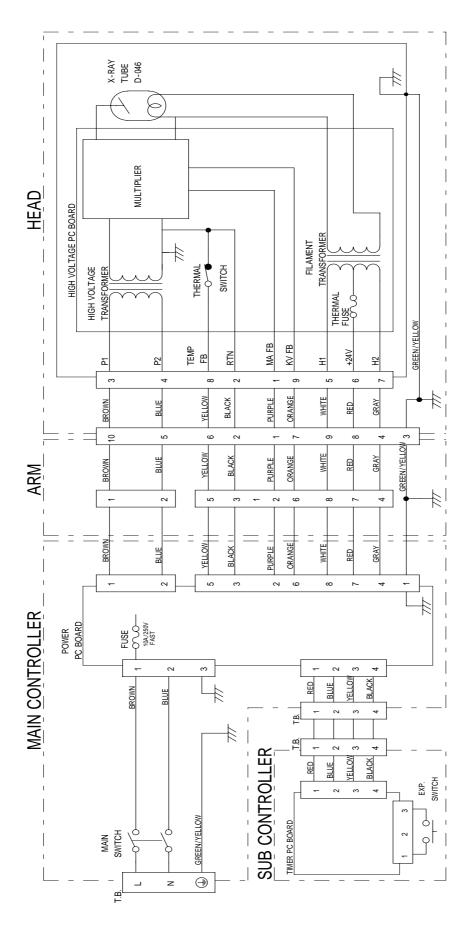
NOTE : Exposure Warning Buzzer and alarm sound of error code can not be eliminated.

[4] ESTIMATED AIR KERMA DISPLAY SETTING

With factory setting the estimated air kerma can be displayed only when the patient type selection switch is depressed more than 1 second. If automatic display after each exposure is prefered, change the display setting as follows.

- 1. Keep T2 and T5 switches depressed together ofr more than 3 seconds. Release the seitches if the ready light starts to flash.
- 2. "rd.1" will be displayed in exposure time display window.
- 3. By depressing either \bigotimes or \bigotimes switch, change display to "rd.2".
- 4. Press P switch (Patient type Switch) until the buzzer beeps twice to store this setting and turn off the main power switch.
 - **NOTE** : If "rd.0" is stored, estimated air kerma can be displayed automatically and can not be checked manualy either.

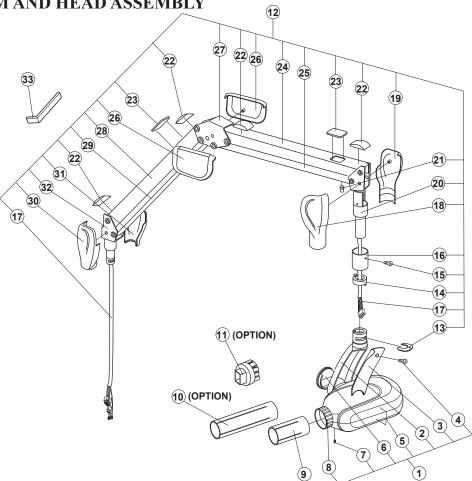
APPENDIX 1 : CIRCUIT DIAGRAM



APPENDIX 2 : MAINTENANCE CHECK LIST

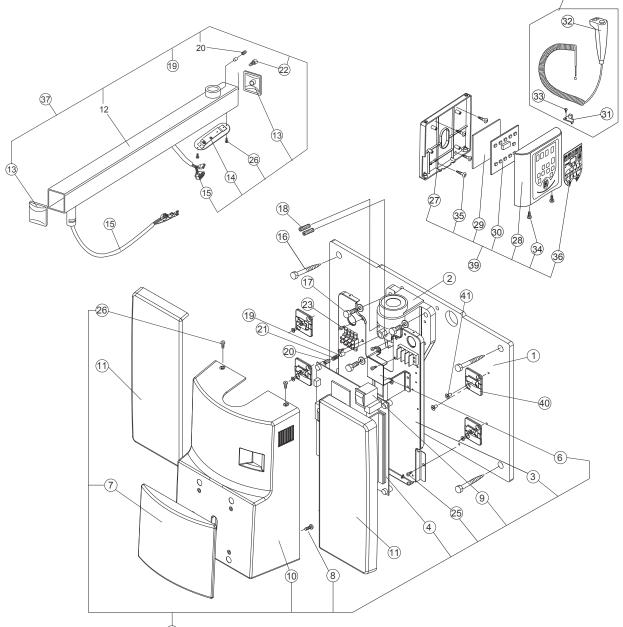
Parameter	Acceptance limit	Frequency	Procedures when failed	OK/NG
1. Line voltage	Confirm the line voltage is within $\pm 10\%$ of rated voltage. Also confirm the voltage drop during exposure is within 5%.	Yearly	Connect to the power supply within $\pm 10\%$ of rated voltage. Check disconnection of wire or connection failure. Repair cable connection as needed.	
2. Tube current	Confirm the measured mA value indicated on the LED window is within the rated value ± 1 mA.	Yearly	Perform MA adjustment. (Refer to page 25 of Installation manual.)	
3. Tube potential	Confirm the measured kV value indicated on the LED window is within the rated value $\pm 10\%$.	Yearly	Check the tube potential compensation (CP) values are same as the values on the label in the head yoke.	
4. Wall mounting plate	Confirm the wall plate is firmly fixed to the wall.	Yearly	If bolts are loose, find the reason why bolts became loose, take counter measure that prevents bolts become loose.	
5. Arm mounting bracket	Make sure that the arm bracket is firmly attached to the wall plate.	Yearly	If bolts that fix the arm bracket to the wall plate are loose, find the reason why bolts became loose, take counter measure that prevent bolts become loose.	
6. Dosimetry	Save the image that was taken under appropriate conditions as a reference image. Compare a newly taken image with a reference image to assure the image quality.	Weekly	If the image quality is found poor comparing to a reference image, check the condition of image receptor (film, sensor or imaging plate), image developer (developing fluid, dental film developer, PC or scanner). If they are OK, then set appropriate film / sensor speed by referring to page 19 of installation manual.	
7. Horizontal arm	Confirm that horizontal arm is firmly inserted to the arm bracket. Make sure the retaining bolt is firmly inserted to the arm bracket.	Daily (before use)	If the retaining bolt is loose, find the reason why bolt became loose, take counter measure that prevent the retaining bolt become loose.	
8. Head	Confirm the head can be smoothly positioned.	Daily (before use)	Adjust the brake screws by referring to page 16 of installation manual.	
9. Balance arm	Confirm the balance arm moves smoothly without making noise.	Daily (before use)	Adjust the tension of the balance arm by referring to page 16 of installation manual. If the balance arm makes noise, apply grease.	

APPENDIX 3 : PARTS IDENTIFICATION [1] ARM AND HEAD ASSEMBLY



ID.No.	Parts No.	Description	QTY
1	1S01WAA0	X-Ray Head Assembly	1
2	1A0FU4A0	Yoke	1
3	1A0FU6A0	Yoke Inside Cover	1
4		Yoke Inside Cover Screw (M4 x 15)	1
5	1P03JRA0	Head Housing Cover Set	1set
6	ECQR60A0	Yoke Side Cap	1
7		Yoke Side Cap Screw (Ø 3 x 8)	1
8	ECPJ65A0	Lock Ring	1
9	1A0FU5A0	Regular Cone	1
10	1G04Q1A0	Long Cone (Option)	(1)
11	1S01WEA0	Rectangular Collimator (Option)	(1)
12	1S01WBA0	Balance Arm Assembly	1
13	ECQR62A0	Head Key	1
14	ECQR24A0	Stopper Ring	1
15		Arm Collar Screw (M4 x 8)	1
16	ECQR31A0	Arm Collar	1
17	1P03JSA0	Wire Harness in Balance Arm	1
18	1A0FU7A0	Left Cover for Joint No.3	1
19	1A0FU8A0	Right Cover for Joint No.3	1
20	ECPE16E0	Joint No.3	1
21	ECQR33A0	Cushion Absorber	1
22	1A0FUCA0	Crevice Cover	4
23	1A0FUDA0	Spring Adjuster Cover	2
24	1A0FULA0	Arm Cover No.2	1
25	ECPE30B0	Balance Arm No.2	1
26	1A0FUBA0	Cover for Joint No.2	2
27	ECPJ58B0	Joint No.2	1
28	1A0FUKA0	Arm Cover No.1	1
29	ECPE31B0	Balance Arm No.1	1
30	1A0FU9A0	Left Cover for Joint No.1	1
31	1A0FUAA0	Right Cover for Joint No.1	1
32	ECPE15B0	Joint No.1	1
33	ECLJ82A0	Balance Arm Wrench	1

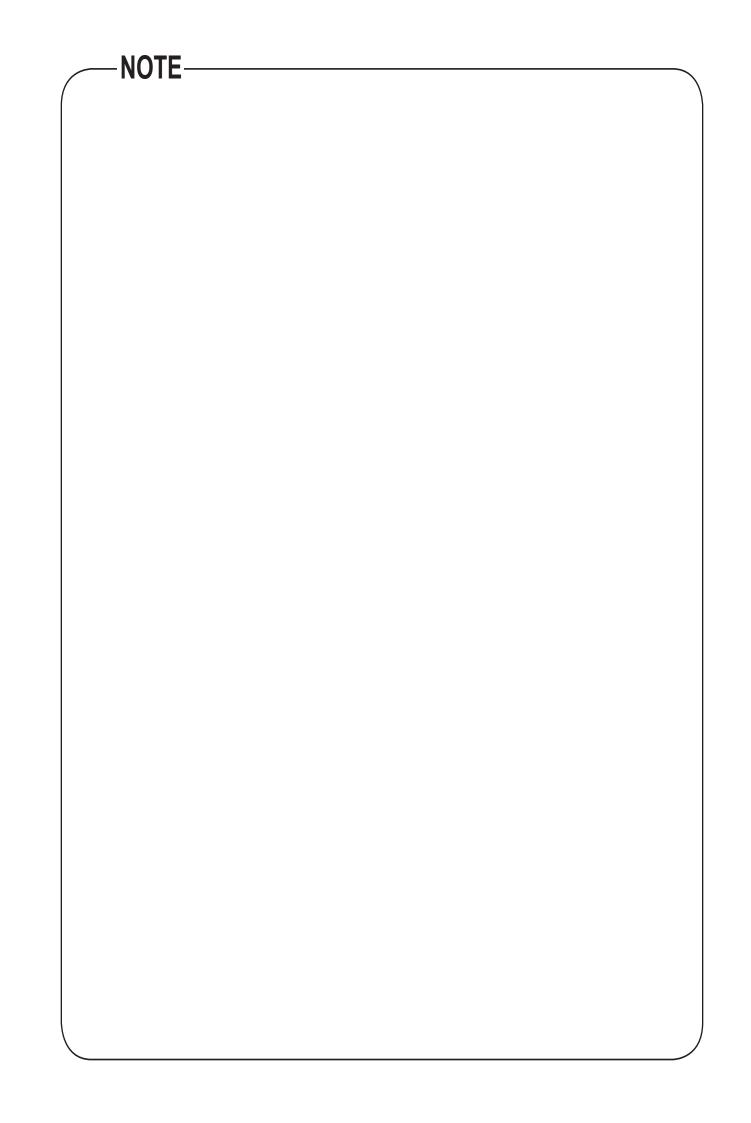
[2] CONTROLLER ASSEMBLY

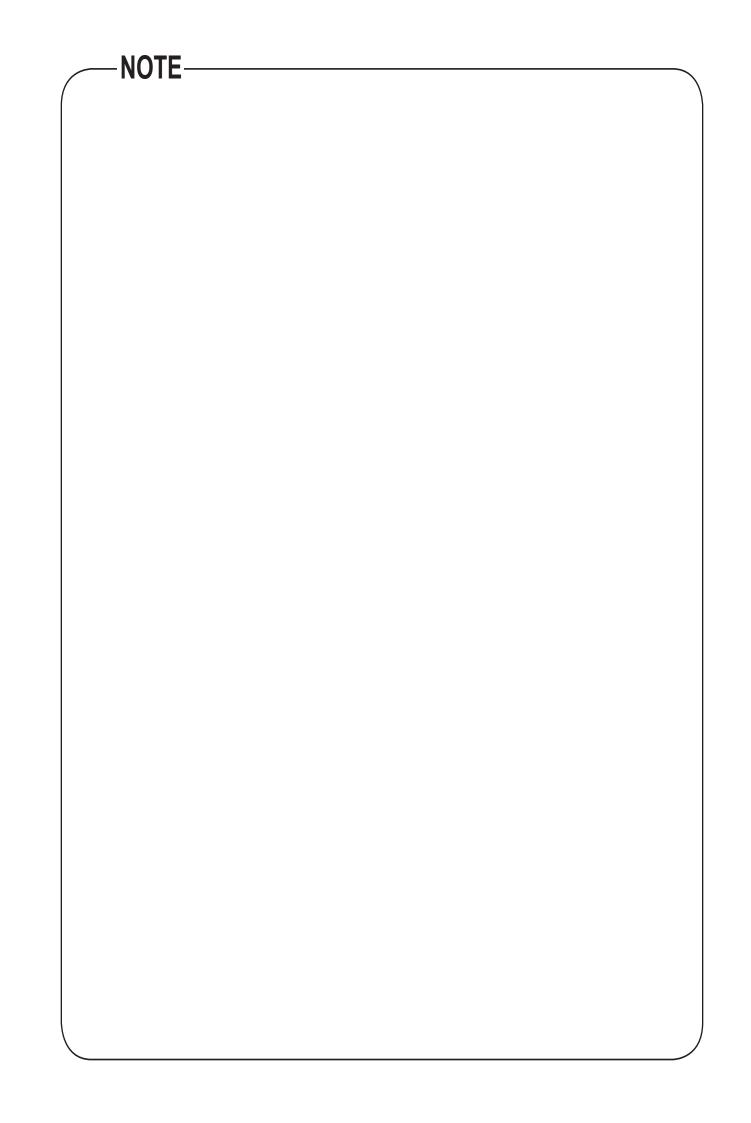


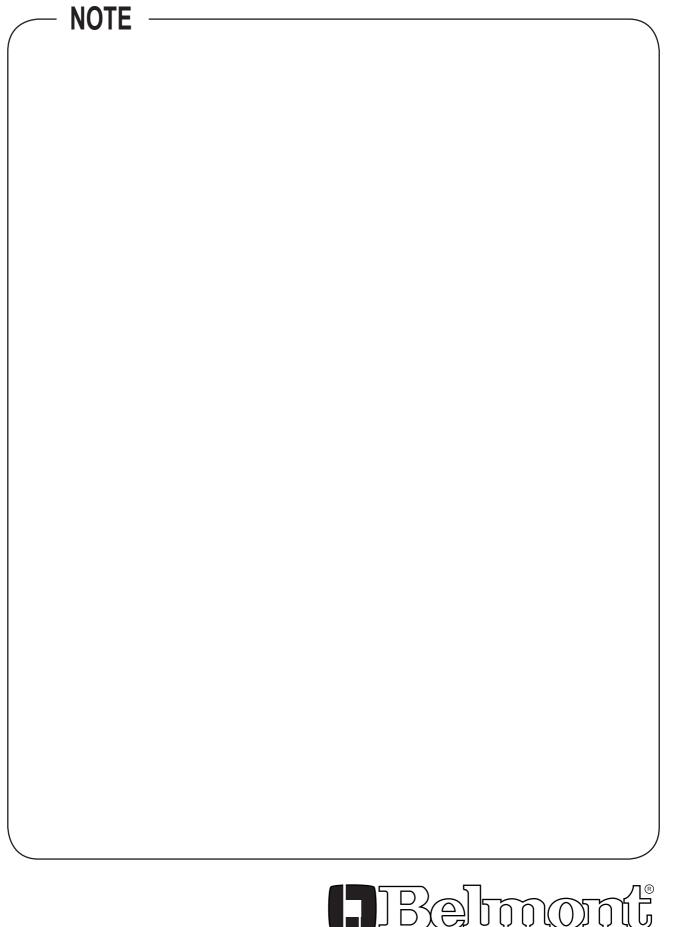
		38	
ID.No.	Parts No.	Description	QTY
1	1A0FUJA0	Wall Plate	1
2	ECPE34B0	Arm Mounting Bracket	1
3	1A0389B0	Chassis	1
4	1A0ERXA0	Power PC Board	1
6	1A0387A0	Restriction Plate	1
7	1A0FTZA0	Front Panel	1
8		Screw for Front Panel	1
9	1E01J8A0	Main Power Switch	1
10	1A0FTYA0	Front Cover	1
11	1A0FUEA0	Side Cover	1
12	EHLL26A0	Horizontal Arm Frame	1
13	ECQR61A0	Arm End Cap	2
14	ECQR70C0	Arm Bottom Cover	2
15	1P03JWA0	Wire Harness in Horizontal Arm (800mm)	(1)
	1P03JXA0	Wire Harness in Horizontal Arm (1000mm)	(1)
	1P03JTA0	Wire Harness in Horizontal Arm (300mm)	(1)
	1P03JUA0	Wire Harness in Horizontal Arm (500mm)	(1)
	1P03JVA0	Wire Harness in Horizontal Arm (650mm)	(1)
16		Lag Screw	4
17		Machine Bolt	3
18	ECPR44B0	Retaining Bolt	2
19	ECLS06B0	Brake Plug	1
20		Brake Screw	1
21	ECLS11B0	Brake Spring	1

			0.771
ID.No.		Description	QTY
22	ECLS09B0	Stopper Screw	1
23		Screw for Chassis	4
25		Screw for Chassis	2
26		Screw for Cover	2
27	1A0FU1A0	Chassis for Sub Controller	1
28	1A0FU0A0	Front Panel for Sub Controller	1
29	ECQR58A0	Protector for Timer PC Board	1
30	1A0314B0	Timer PC Board	1
31	1A0FZCA0	Hook for Hand Exposure Switch(Option)	1
32	EHLL53A0	Hand Exposure Switch Assembly(Option)	1
33		Tapping Screw(Option)	1
34		Front Cover screw for Sub Controller	2
35		Wood Screw	2
36	1A0ERWA0	Switch sheet	1
37	1S01WFA0	Horizontal Arm Assmbly(800mm)	(1)
	1S0ES3A0	Horizontal Arm Assmbly(1000mm)	(1)
	1S0ES0A0	Horizontal Arm Assmbly(300mm)	(1)
	1S0ES1A0	Horizontal Arm Assmbly(500mm)	(1)
	1S0ES2A0	Horizontal Arm Assmbly(650mm)	(1)
38	1S01W9A0	Main Controller Assembly	1
39	1S01W8A0	Sub Controller Assembly	1
40	1A0FUFA0	Hook for Side Cover	1
41		Screw for Hook	1

OPTION









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