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SWEET&UNIQUE Cosmetic Straightening Agent for Designs "PLIA SWEEQUE"

# Sweet Straight

"Sweet" in every sense of the word Soft to the touch and shiny look

Soft natural finish that expresses excellent texture and easiness to handle even with damaged and aging hair, while leaving the roundness along the head.

You can also propose it for menu as "Sweet Straight" and "Sweet Touch (new texture)."

Ove customers with unruly hair a possibility to change their bair style.

In addition to an excellent texture, PLIA SWEEQUE makes unruly hair "soft, light and flowing."

Have more fun making design proposals to customers!

Counseling / Hair diagnosis and pre-shampoo

**Application of THERMO CARE BASE** THERMO CARE PROTECT

Gently improves the texture of damaged hair

Application of SWEEQUE H1/1/S1



Process time and check

Midway rinsing and drying

Texture improves after fully rinsing off

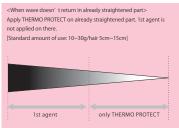
Application of iron



Application of SWEEQUE 2 & process time

Rinsing and styling

Apply a pre-tretment product according to hair condition.



<When wave returns in already straightened part> Apply THERMO CARE BASE on already straightened part and apply 1st agen (Standard amount of use: 15~25g (1/3 amount of 1st agent to layer afterward) \*Please apply THERMO PROTECT first on the part where the damge is se 1st agent

- Pay attention not to apply tension when combing
- \* Apply evenly and rub it into hair.

Apply THERMO CARE PROTECT by pulling the strongly unruly part (nape,etc.) out perpendicular to the scalp. Keep 1 to 2cm distance unapplied from root to prevent root hair breakage or bend. After application, lift up the hair root and attach plastic wrap, leave it at room temperature. [Standard amount of use: 80 g]

Apply a slightly larger amount of the agent to unruly parts.



# Check the effect by two ways

Take a small amount of a hair strand, rub off the SWEEQUE H1/1/S1 carefully with your fingers and check the newly grown part. After that, check the entire hair.

1. Bending check (Newly grown part) 2. Straightness check (Entire hair)

(See below for standard See below for a indication of the desired process time.)

Fully rinse off and dry hair about 90% (hair does not get bunched).

Set the temperature of the straightening iron below 180° C (140 to 160° C for the damaged part). Take about 1.5 cm wide slice and iron while paying attention to hair flow and avoiding any tension.



1.Beginning-through

Quickly stroke the root once or twice to remove moisture.



2. Straight-through

Stroke the strand from the root to end at a constant speed without stopping at or flow at the end. the middle



3. Designing-through

While imagining the finish, create volume on the strand

Apply from the root, float the root and keep hair flow, leave it at room temperature.

[Standard amount of use: 80 g / Process time: 10 – 12 minutes]



# Check the effect by two ways

SWEEQUE is "double action" on both the cortex and cuticle. Because a natural sense of elasticity remains in the hair, it is important to check the effect by two ways.

# 1. Bending check (Newly grown part)

Pinch a hair strand with your fingers and check the rebounding angle.





Bending check Not effective Effective (80~90°)

2. Straightness check (Entire hair)

Check that the hair is fully straightened from the root to the end. At this time, check the part of strongly unruly hair (nape, etc.), too.

# ■SWEEQUE H1/1/S1 process time

Healthy hair − Slightly damaged hair ►10~25min Strongly damaged hair ►5~10min Moderately damaged hair ► 10 ~15min Severely damaged hair ► Within 5min

## \*Please check within 7 minutes.

(Regarding fine hair, please check within 5 minutes by referring to a corresponding table on the inside page.)

**%**Figures are conceptua images.

# Simple process



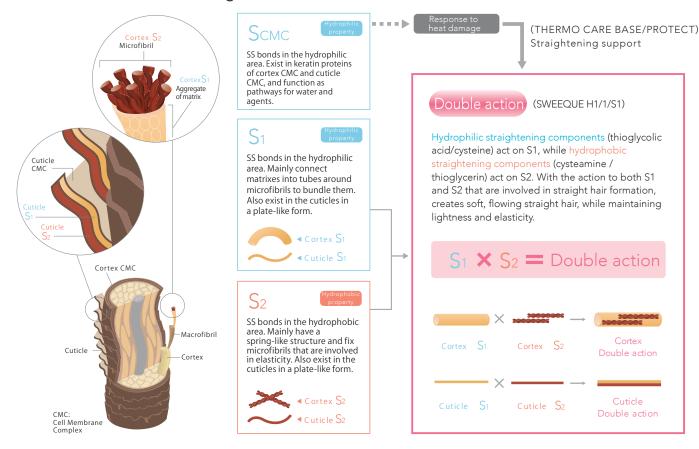




Hybrid liquid crystal cream / Fine emulsified particle cream with regular sequence structure that enhances permeability and treatment ability

# **Double Action Part 1**

SS bonds involved in straight hair formation and "double action"



#### In the case of single action Single action only by hydrophilic straightening components Single action only by hydrophobic straightening components Because the components act mainly on S1, straightened S1 and still Because the components act mainly on S2, straightened S2 and still unruly S2 are both existing within hair. Since S2 is not straightened, unruly S1 are existing within hair. Since S1 is not straightened, it is it is necessary to straighten hair by applying excessive action or heat necessary to straighten hair by applying excessive action or heat to S2. to S1. Thus, it is hard to achieve elastic and natural lightness, and Thus, it is hard to achieve elastic and natural lightness, and soft flow. soft flow. $\mathsf{S}\mathsf{2}\mathsf{Single}$ action Cortex Cuticle Cuticle Hydrophilic straightening components Thioglycolic acid Cysteine $\textbf{Hydrophobic straightening components} \ lacktriangle \textbf{Cysteamine } \ lacktriangle \textbf{Thioglycerin}$

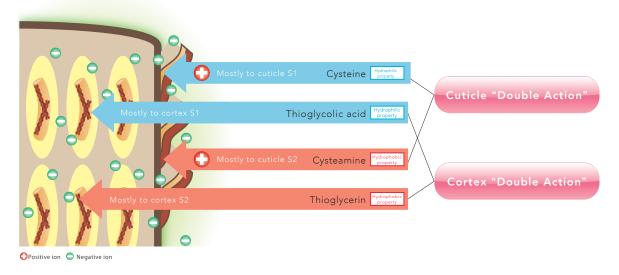
# **Double Action Part2**

• "4 components mixture" is the key! "Double action" of ionic property

Some of the straightening components have + (positive) ions (amino groups) and others do not. Because cysteine and cysteamine, which have + (positive) ions, are absorbed into the surface of negatively charged hair when Agent 1 is applied, they act mostly around cuticles.

On the other hand, thioglycolic acid and thioglycerin, which do not have + (positive) ions, are not absorbed into the hair surface, thus penetrate inside the hair.

By mixing these 4 straightening components and applying their ionic properties, PLIA SWEEQUE acts on both cuticles and cortices, while controlling excessive stress, to create shiny, beautiful straight hair.



# Penetration experiment of straightening components

As a result of penetrating a blue dye after allowing each of the 4 straightening components to act on human hair (gray hair)

\*The site where the straightening components acted turns blue.



## With + (positive) ions

Because the straightening components acted by being absorbed into the hair surface, the hair turned blue on the outside.



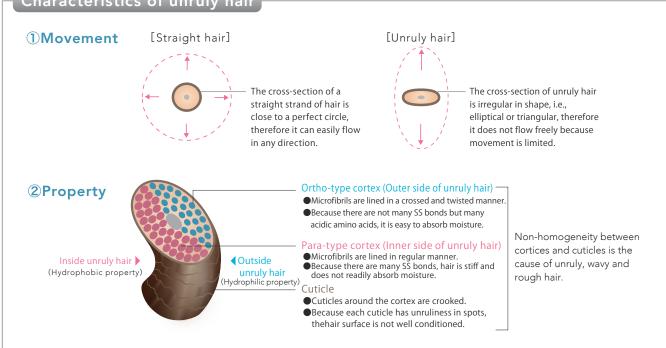
# Without + (positive) ions

Because the straightening components acted by penetrating inside the hair, the entire hair turned blue.









# PLIA SWEEQUE for enhancing designs

Natural finish and easy to handle

# Soft

Soft texture to blend in through to ends

Easy to style

# Light

Light finish that does not spoil the form

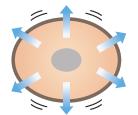
Style arrangement is possible

# **Flowing**

Bangs and ends car flow as you like

[A feature common to SWEEQUE]

With double action, SWEEQUE allows hair to become closer to a perfect circle and flow naturally.



◀ Hair while being ironed

Hair becomes closer to a perfect circle, which is physically stable, because water vapor is equally applied from inside to outside in unraveled hair.

The "double action" acts on cortices and cuticles by controlling excessive stress. It unravels the entire hair evenly and gently, while keeping elasticity and making hair free flowing. Also, an HBC component\* is replaced with moisture inside the matrix to make the hair unsusceptible to the effects of dampness and moisture.

 $\blacksquare$ 

\*Supple component: Glycerin

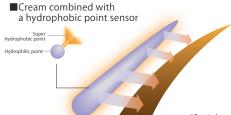
While ironing, equal force is applied from inside to outside as water vapor escapes from the hair, allowing the <u>hair to become closer to a perfect circle</u>, which is physically <u>stable</u>. This action conditions the entire hair neatly and creates soft, free flowing straight hair.

# [A feature of SWEEQUE H1 (hard type)]

A hydrophobic point sensor\* that enhances penetration is combined

Because the surface of a cream base is hydrophilic, it easily penetrates hydrophilic parts such as damaged hair.



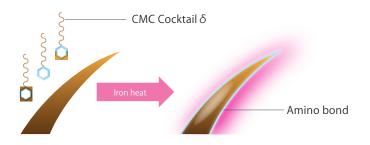


With a cream base combined with a "hydrophobic point sensor" which has both hydrophilic and super hydrophobic properties, SWEEQUE H1 successfully enhances penetration into hydrophobic parts such as newly grown part, while suppressing the excessive action on hydrophilic damaged parts.

\*Straightening support component: PEG-30 Dipolyhydroxystearate

[A feature of SWEEQUE S1 (soft type)]

Effect of CMC cocktail  $\delta$  (delta)\*1 for long-lasting texture



The low-pH/low-alkali\*2 formula responds to already straightened area and damaged part. With iron heat, CMC cocktail  $\delta$  attaches to hair via a strong amide bond that is resistant to daily damage, and keeps hair soft to the touch and treatment effect immediately after straightening.

- \*1 Hair-repairing component: Meadowfoam-  $\delta$  -lactone
- \*2 pH7.9/alkali 1

# Straight



# [PLIA SWEEQUE]

"Soft, light, flowing" Cosmetic straight for Designs



PLIA SWEEQUE H1 400g/5 applications < Cosmetic straightening agent/Cosmetic>

PLIA SWEEQUE 1

400g/5 applications < Cosmetic straightening agent/Cosmetic>



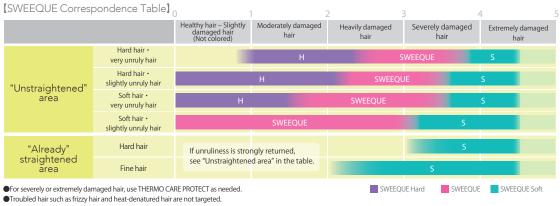
PLIA SWEEQUE S1

400g/5 applications < Cosmetic straightening agent/Cosmetic>



PLIA SWEEQUE 2

400g/5 applications < Cosmetic straightening agent/Cosmetic>







# THERMO CARE BASE $150g \ \langle {\sf Hair treatment} \rangle$

\* THERMO CARE PROTECT (For highly damaged part) 150g  $\langle Hair treatment \rangle$ 



